

**ODP60 XS**  
**6,000 Lb Drum Puller**

## ***LOADING INSTRUCTIONS***

1. Position trailer so that a forklift or crane can be easily positioned.
2. Position reel drive pin assembly so that the lifting eye and removable pin are in the top position and **apply brake**.
3. Remove retaining pin from both the reel drive pin assembly and the dumb end of the mandrel shaft pocket.
4. Remove entire shaft and drive pin assembly by lifting up.
5. Remove Nylatron bearing from dumb end of mandrel shaft.
6. Remove locking collar / lifting assembly and centering cone.
7. Insert mandrel shaft in the reel all the way to the drive pin assembly, being careful to insert the pins completely.
8. Install centering cone (if needed) and locking collar / lifting assembly. Be sure to set reel tight against drive pin assembly.
9. Replace Nylatron bearing onto dumb end of mandrel shaft.
10. Lift reel with forklift or crane making sure that the drive pin assembly has the lifting eye on top for proper fit.
11. Insert reel into the stand by indexing drive pin assembly from above and lower into place.
12. Insert retaining pins into both the drive pin assembly and the dumb end of the shaft pocket.



*"Rugged Dependability."*

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