

## ADJUSTING ROLLERS FOR REEL DIAMETER

1. Open housing to maximum position. Use adjusting screw at top of housing.
2. Bring rollers to reel until center roller barely touches reel
3. close housing down, using adjusting screw, until all three roller barely touch the reel flange
4. Use power unit control to bring all rollers and power unit against reel

**IF YOU FOLLOW THIS PROCEDURE, YOU SHOULD HAVE EQUAL PRESSURE ON EACH ROLLER AND PROVIDE MAXIMUM ROLLER LIFE.**

### ROLLER HOUSING COMPONENTS

- A. Adjusting Mechanism
- B. Driver Roller
- C. Upper Housing
- D. Lower Housing

**IT IS IMPORTANT TO HAVE AN EQUAL VISIBLE INDENTATION IN THE DRIVE ROLLER FRICTION MATERIAL. FAILURE TO DO SO WILL RESULT IN UNEVEN PRESSURE AND PREMATURE FAILURE OF ONE OR ALL DRIVE ROLLERS.**

